

Data Sheet Issue 09/2015

# **BYK-1611**

VOC-free silicone-containing defoamer for aqueous coatings and adhesives. Preferably used in dispersion systems within a PVC range of 35-70. Cost-effective alternative to mineral oil defoamers.

## **Product Data**

### Composition

Emulsion of foam-destroying polysiloxanes, hydrophobic solids and emulsifying agents

VOC-free (< 1500 ppm)
Does not contain
alkylphenol ethoxylates

## **Typical Properties**

The values indicated in this data sheet describe typical properties and do not constitute specification limits.

Density (20 °C): 1.00 g/ml Non-volatile matter (60 min, 105 °C): 17 % Carrier: Water

### **Food Contact Legal Status**

For the current food contact legal status, please contact our product safety department or visit www.byk.com for further information.

#### **Storage and Transportation**

To be stored and transported between 0 °C and 40 °C. Temperature-sensitive emulsion. If the storage temperature drops below or exceeds that recommended, the product should be checked and, if necessary, re-emulsified at room temperature.

## **Applications**

#### **Coatings Industry**

## **Special Features and Benefits**

BYK-1611 is a very versatile defoamer for aqueous systems. The additive is especially recommended for use in the production and application of emulsion paints and plasters within a PVC range of 35-70. BYK-1611 is VOC-free and can replace mineral oil defoamers.

#### **Recommended Levels**

0.1-0.5% additive (as supplied) based on the total formulation - in exceptional cases up to 0.8%.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The additive can be added at any time during production. Sufficiently high shear forces must be applied.

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#### **Adhesives**

## **Special Features and Benefits**

BYK-1611 can be used in all aqueous dispersion adhesives as a defoamer and is more effective than BYK-1617.

## **Recommended Levels**

0.05-0.5 % additive (as supplied) based on the total formulation.

The above recommended levels can be used for orientation. Optimal levels are determined through a series of laboratory tests.

## **Incorporation and Processing Instructions**

The additive can be incorporated during any stage of the production process, at low to moderate shear rates.







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